



Phosphate-type supports for the design of WGS catalysts

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ABSTRACT

The importance of water availability during the WGS reaction has been extensively reported. Thus, the search of new supports able to interact with the water molecule is of great importance. In this work, a series of phosphate-type supports containing Ce, Ca and Ti have been studied, demonstrating that water interaction with the support is closely related to the textural properties, surface composition and crystal structure of the solids. Additionally, DRIFTS results showed that different interaction mechanisms with the water molecule occur depending on the support. The system containing Ca dissociates the water molecule and interacts with it via the phosphate and Ca^{2+} ions. However, the Ce systems retain water in its molecular form, which interacts with the solids via hydrogen bonding with the phosphate groups. On the other hand, the Ti system experiences a loss of phosphorous, presenting a low degree of interaction with the water molecule. Additionally, the behavior of the supports with water has been successfully related to the WGS catalytic activity of the corresponding phosphate-supported Pt catalysts.

1. Introduction

The water gas shift reaction (WGS, $\text{CO} + \text{H}_2\text{O} \leftrightarrow \text{CO}_2 + \text{H}_2$) is a well-known process implied, among others, in the hydrogen clean-up process for its subsequent use as feed for polymer electrolyte membrane fuel cells (PEMFCs) [1–3]. The advantages concerning the use of supported noble metal catalysts for this reaction have motivated a deep study of these materials over the years, regarding both the employed metal phase and the support [4–7]. A general conclusion derived from the numerous studies accomplished is the synergy existing between the active phase and the support [8–11]. The latter is involved in the activation of the water molecule, generally recognized as the rate-limiting step of the WGS reaction [12–14]. Both reducible and non-reducible oxide-type supports have been extensively studied for the WGS reaction [5,15–19]. Among them, CeO_2 has been proposed as an interesting candidate since it greatly enhances the water activation rate through the influence of its electronic properties (the redox pair $\text{Ce}^{3+}/\text{Ce}^{4+}$), directly related to the presence of oxygen vacancies in the solid. Consequently, CeO_2 has been used both alone or as promoter of Al_2O_3 supported Pt catalysts [11,13]. González-Castaño et al. [9] improved the formulation of the $\text{CeO}_2/\text{Al}_2\text{O}_3$ (CeAl) support by adding Zr and Fe dopants, which provoke a modification on the redox properties of the support and facilitates the water activation step. Additionally, the combination of Zr and Fe demonstrated to inhibit the carbon deposits

formation on the catalyst surface. Afterwards, García-Moncada et al. [12,20] introduced the use of a physical mixture of protonic conductors to a typical Pt/CeAl catalyst, generated by aliovalent doping of transition or rare earth metal oxides, which improves the WGS catalytic performance through a proton conduction mechanism, promoting the water dissociation step. Considering the aforementioned results, we evaluated the use of CePO_4 as supports for Pt catalysts, considering the presence of cerium in its structure, which could influence the electronic properties of the material, and its previous use as protonic conductor in fuel cells. Additionally, the absence of the redox pair $\text{Ce}^{3+}/\text{Ce}^{4+}$ typically described in CeO_2 has been pointed out in CePO_4 [21]. The proton transport is generally described on the basis of two mechanisms: the “Grotthuss mechanism”, which implies protons hopping and the “diffusion mechanism”, which establishes the water molecule as proton vehicle [22,23]. Thus, these transport properties were successfully adapted to WGS catalytic systems. On the other hand, the main potential of phosphate-type materials lies in the possibility of tuning their chemical and structural properties and consequently, their textural and surface properties. In this sense, the texture of the support, especially its porosity, influences both the adsorption and ion-exchange abilities of the material [24–26], whereas the selection of the metal cation and the inorganic anion becomes crucial for the effective control of the surface acid-base properties [27]. Due to these exceptional tunable properties [21], an extrapolation of these results can be applied to another

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phosphate-type systems. Particularly, titanium and calcium phosphate-type systems result interesting, considering that similarly to CePO_4 , they have been used previously as ionic conductors in fuel cells [28,29]. Furthermore, the introduction of cations different from Ce in the phosphate structure could influence significantly both the redox properties and the charge compensation effects on the supports, which could have an effect on their behavior with regard to the water molecule and, consequently, on the WGS catalytic performance. In addition, the calcium system has demonstrated to act as an adequate support for the WGS reaction, which has been attributed to a superior water activation rate [30,31].

In this work, a series of phosphate-type materials containing different cations (Ce, Ca and Ti) have been synthesized and evaluated as supports of 2 wt. % Pt catalysts. The water availability in the supports and their structure are correlated with the WGS catalytic performance.

2. Materials and methods

2.1. Supports and catalysts synthesis

A series of phosphate-type supports containing different cations (Ce, Ca and Ti) were prepared by a hydrothermal method, with nominal molar ratios Ce/P 1:1, Ca/P 1.67:1 and Ti/P 1:1. The obtained solids were labelled as CeP, CaP and TiP respectively.

The synthesis of CeP was carried out by a hydrothermal method previously reported [21,32], and CaP was similarly prepared. 50 ml of aqueous solutions of phosphoric acid 85% (Panreac) 0.6 M and calcium nitrate tetrahydrate (VWR) 1 M were mixed in a flask and stirred at 40 °C. Then, 50 ml of an aqueous solution of sodium citrate dihydrate (Sigma) 0.017 M was added and the pH was adjusted to 10. Have we correctly interpreted the following funding source(s) and country names you cited in your article: by means of the addition of ammonia 30%. The resultant solution was maintained at 40 °C for 8 h under stirring and finally transferred to a Teflon-lined autoclave, in which the mixture was aged at 100 °C for 8 h. The material was finally filtered, washed with distilled water and dried overnight at 100 °C. The solid CeP was divided in two fractions and calcined at 400 and 600 °C, denominated CeP400 and CeP600, whereas the solid CaP was calcined at 350 °C.

The synthesis of TiP was carried out by means of an adapted hydrothermal method [33]. 50 ml of a phosphoric acid 85% (Panreac) aqueous solution 0.7 M were mixed with $6 \cdot 10^{-4}$ moles of Pluronic® P123 Block Copolymer Surfactant (BASF) and maintained under stirring until complete dissolution of the surfactant. 0.04 mol of $\text{C}_{12}\text{H}_{29}\text{O}_4\text{Ti}$ (Aldrich) were then added and the resultant solution was stirred for 2 h. The mixture was sealed in a Teflon-lined autoclave and aged at 80 °C for 24 h. The obtained product was filtered, washed with water, dried overnight at 60 °C and finally calcined at 600 °C in order to ensure the complete elimination of the surfactant.

The Pt catalysts with a nominal metal content of 2 wt.% were prepared by the wet impregnation method. For this purpose, an aqueous solution of $\text{Pt}(\text{NH}_3)_4(\text{OH})_2$ 0.053 M was prepared, and the corresponding amount of support was added. The mixture was maintained under stirring for 24 h and dried at 60 °C. Finally, the obtained catalysts were calcined at 350 °C for 2 h.

2.2. Supports and catalysts characterization

Powder X-ray diffraction patterns were collected on a Panalytical X'PERT PRO diffractometer using CuK_α radiation (40 mA, 45 kV). The sample patterns were recorded in the 10–90 °2 θ range with 0.05° step size and 300 s of step time.

Chemical composition of the prepared samples was analyzed by Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES) on a Horiba Jobin Yvon spectrometer, after HF acid digestion of the samples.

Textural properties of the solids were evaluated by N_2 adsorption-desorption experiments at liquid nitrogen temperature in a Micromeritics TriStar II 3020 apparatus. Prior to the experiment, samples were degassed at 250 °C for 2 h under vacuum.

Transmission electron microscopy (TEM) micrographs of the catalysts were obtained in a PHILIPS CM-200 transmission electron microscope, equipped with microanalysis (EDS) with a minimum step size of 15 nm and 2.8 Å of maximum resolution between two points. For Pt particle size calculations, 150 particles were counted in every micrograph.

Adsorption of water on the prepared supports was followed by in situ diffuse reflectance infrared spectroscopy (DRIFTS) in a high-temperature reaction chamber attached on a Praying Mantis (Harrick) DRIFTS optical system with ZnSe windows. Spectra were collected by a Thermo Nicolet iS50 FT-IR spectrometer equipped with a liquid-nitrogen cooled MCT detector, at a resolution of 4 cm^{-1} and an average of 64 scans. The outlet gas composition was analyzed in an on-line connected PFEIFFER mass spectrometer Vacuum Prisma Plus controlled by the Quadera® software. For every experiment, 40 mg of the solids were finely ground and loaded in the catalytic cell. The samples were first activated at the calcination temperature under a 10% H_2/Ar flow for 1 h and submitted to a 10% $\text{H}_2\text{O}/\text{Ar}$ feed-stream (50 $\text{ml}\cdot\text{min}^{-1}$) using a KNAUER Smartline 1050 HPLC pump and a series of AALBORG mass-flow controllers. The experiments were performed in the range of temperature between 150 and 350 °C. All the pipelines of the system were heated at 100 °C to avoid water condensation during the analysis.

2.3. Catalytic test

WGS reaction was carried out at atmospheric pressure on a cylindrical Hastelloy C (nickel-chromium-molibdenum) reactor (i.d. 17 mm). For every reaction, 200 mg of the powder catalyst ($\phi = 600\text{--}800\ \mu\text{m}$) were diluted with SiC to generate a catalyst bed volume of 6 cm^3 . Samples were firstly pretreated at 350 °C under a 10% H_2/N_2 flow with a total rate of 100 $\text{ml}\cdot\text{min}^{-1}$. The catalysts were then submitted to 100 $\text{ml}\cdot\text{min}^{-1}$ of a typical WGS feed-stream (7 vol.% CO , 9 vol.% CO_2 , 50 vol.% H_2 , 30 vol.% H_2O and 4 vol.% N_2) prepared from single gases in the laboratory. Gases were introduced in the catalytic system using a series of Bronkhorst® mass flow controllers coupled to the reaction unit. Weight hourly space velocity was in every case $\text{WHSV} = 30\ \text{L}\cdot\text{g}^{-1}\cdot\text{h}^{-1}$. Reactants and products were analyzed by gas chromatography in a VARIAN CP-4900 μGC equipped with a Porapak Q column, a Mole-Sieve 5 A and two TCD detectors. Additionally, a direct recording of the CO_2 vol.% at the reactor outlet was followed using a VAISALA GMT220 series detector. CO conversion was calculated according to Eq. (1)

$$X_{\text{CO}}(\%) = \frac{F_{\text{CO in}} - F_{\text{CO out}}}{F_{\text{CO in}}} \times 100 \quad (1)$$

Where $F_{\text{CO in}}$ and $F_{\text{CO out}}$ are the inlet and outlet volume of CO in the reactor, respectively.

For sake of comparison, low and medium temperature Cu-based commercial catalysts (HiFuel W220 and HiFuel W230, Alfa Aesar™) were also evaluated.

3. Results and discussion

3.1. Characterization results

Table 1 summarizes the physicochemical properties of the prepared solids. Specific surface area values of the supports are in the range between 41 and 248 $\text{m}^2\cdot\text{g}^{-1}$, being that of TiP significantly higher compared to the other prepared supports. Pore volume values are comprised between 0.32 and 0.62 $\text{cm}^3\cdot\text{g}^{-1}$, corresponding the maximum value to TiP. After Pt deposition and calcination, no significative changes on these values are observed, being similar to those of the

Table 1
Physicochemical properties of the supports and catalysts.

Sample	S_{BET} ($\text{m}^2 \text{g}^{-1}$)	V_p ($\text{cm}^3 \text{g}^{-1}$)	D_p (nm)	Pt mean particle size (nm) ^b	Metal loading (wt %)	C/P ratio
CeP400 ^a	65	0.32	17.2	–	–	–
CeP600 ^a	41	0.35	28.2	–	–	–
CaP	69	0.39	16.8	–	–	–
TiP	248	0.62	8.5	–	–	–
Pt/CeP400 ^a	71	0.32	16.6	1	1.5	1
Pt/CeP600 ^a	44	0.30	23.2	1.2	1.4	1
Pt/CaP	73	0.47	19.4	0.7	1.4	1.7
Pt/TiP	246	0.58	8.2	2.6	1.6	2.2

^a Previously reported in Ref. [21].

^b Calculated from TEM micrographs.

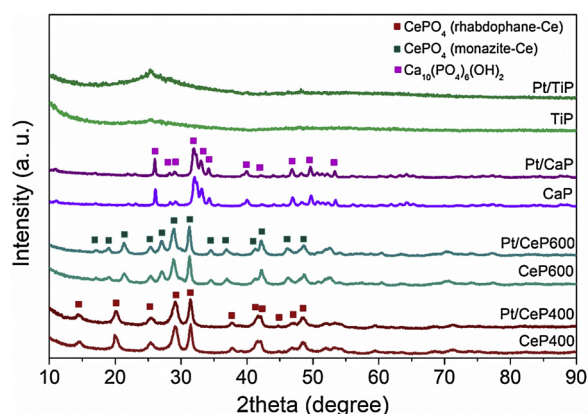


Fig. 1. XRD patterns of the prepared solids.

supports. Regarding the cation/phosphorous (C/P) molar ratio of the supports, the values obtained are those expected from the synthesis procedure except for the solid TiP, which indicates that a loss of phosphorous has taken place in this solid.

X-ray diffraction patterns of the prepared solids are shown in Fig. 1. The support CeP400 presents the diffraction lines corresponding to the rhabdophane-type phase of CePO_4 ($\text{CePO}_4 \cdot 0.53\text{H}_2\text{O}$), which is known to present structural channels (JCPDS-ICDD 01-075-1880), whereas the crystallographic pattern of the support CeP600 corresponds to the monazite-type phase of the CePO_4 (JCPDS-ICDD 01-077-0429), emerging from the dehydration of the rhabdophane-type phase and where the structural channels are missed [34–36]. Detailed descriptions of these structures have been previously reported [21]. The diffraction pattern of CaP corresponds to the hexagonal calcium hydroxyapatite structure ($\text{P6}_3/\text{m}$ space group), with formula $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ (JCPDS-ICDD 01-074-0566). According to the literature [37,38], the hydroxyapatite framework is constituted by the assembly of calcium ions and tetrahedral phosphate groups delimiting two types of unconnected channels oriented along the c axis: one of them has a diameter of 2.5 Å and is bordered by calcium ions, and the second one possesses a diameter of approximately 3.5 Å and is bordered not only by calcium ions but also by oxygen atoms. These channels contain the structural OH groups which balance the positive charge of the compound. Conversely to the previous supports, the support TiP seems to present either a low degree of crystallinity or a crystalline nature but small crystallite size. The amorphization degree of TiP has been previously related to the time and temperature conditions of the hydrothermal method employed during the synthesis [39,40]. Nevertheless, it is possible to distinguish a broad diffraction line at $25.2^\circ 2\theta$, related to the presence of the anatase phase of TiO_2 (JCPDS-ICDD 00-002-0387). Although the anatase-rutile transition phase takes place between 500 and 600 °C, the presence of phosphorous has demonstrated to increase the thermal

stability of the anatase phase [41], which explains the presence of this phase after calcination at 600 °C. Additionally, a diffraction peak at $22.4^\circ 2\theta$, corresponding to the most intense diffraction line of TiP_2O_7 (JCPDS-ICDD 00-038-1468) is observed. An enlargement of this region is presented in the Supplementary material. Thus, this solid consists in a mixture of TiP_2O_7 and TiO_2 , in good agreement with the loss of phosphorous induced by the calcination treatment revealed by chemical analysis. After Pt deposition and calcination of the solids, no diffraction lines corresponding to Pt species are observed, indicating the small particle size of the metallic particles in all the samples. Nevertheless, the catalyst Pt/TiP presents an increase of the diffraction peak at $25.2^\circ 2\theta$, suggesting that the segregation of anatase occurs after Pt deposition and calcination.

Fig. 2 presents the N_2 adsorption/desorption isotherms and the BJH pore size distribution curves of the supports after calcination. Fig. 2a shows that supports containing Ce and Ca present a pronounced adsorption at $p/p_0 \approx 0.8$, indicating that multilayer adsorption starts at high relative pressure in these solids, thus denoting a great mesopore population. However, the adsorption isotherm of the support TiP shows a superior adsorption capacity from $p/p_0 \approx 0.5$, thus pointing out that this material exhibits a greater microporosity feature. In addition, the middle section of the curve is less defined than in the other supports, which shows that formation of mono- and multilayer are overlapped. Considering the hysteresis loop [42], both CeP supports present a H1 hysteresis, typical of solids containing uniform channels, as in the support CeP400 or constituted by aggregates of particles, as in CeP600. The solid CaP gives rise to a H2 hysteresis, characteristic of solids containing cylindrical channels with non-uniform size and shape, being consistent with the description of the hydroxyapatite structure in which two types of structural channels have been described [38,43]. The solid TiP presents a H3 hysteresis, typically found in non-rigid aggregates of particles and thus, not representing a reliable description of the porosity of the material [42,44]. According to the BJH pore size distribution derived from the isotherm (Fig. 2b), the mesopore volume decreases in the order: $\text{CaP} > \text{CeP400} > \text{CeP600} > \text{TiP}$. Although this distribution could include interparticle voids, this trend is in agreement with the description of the supports features shown in Table 1. This reduction of the mesopore volume is accompanied by a broadening of the pore size distribution. After Pt deposition, the evolution of the adsorption isotherms and the pore size distribution follow the same trend observed for the supports.

Fig. 3 shows the TEM micrographs and the Pt particle size distribution of the prepared catalysts. In the rhabdophane-type phase of CePO_4 , the particles are bar-shaped with a length of ca. 120 nm. The oxygen atoms of the structure are forming a series of parallel channels along the c axis, in which water molecules can be accommodated [21,34–36]. The bar-like structure of the support is maintained after calcination at 600 °C, but a decrease of the bars length takes place, along with the disappearance of the structural channels, due to the formation of the monazite-type phase of CePO_4 [21]. Calcium hydroxyapatite consists in bar-like particles of ca. 38 nm, with structural channels along the hexagonal axis, well known for their capacity of trapping molecules [45], whereas support TiP presents an irregular shape and no cavities are observed in its structure. The Pt species are highly dispersed on these solids, in good agreement with the XRD results, with particle sizes between 0.7 and 2.6 nm. However, supports with structural channels CeP and CaP show narrower particle size distributions, as well as a preferential arrangement of the Pt particles in the direction of the structural channels. This could be attributed to the structural characteristics of the support. Well-ordered channel structures have demonstrated to favor good dispersion of the metal particles, as well as prevent them of sintering [46].

3.2. Catalytic test

Fig. 4 shows the catalytic activity results of the Pt catalysts. The

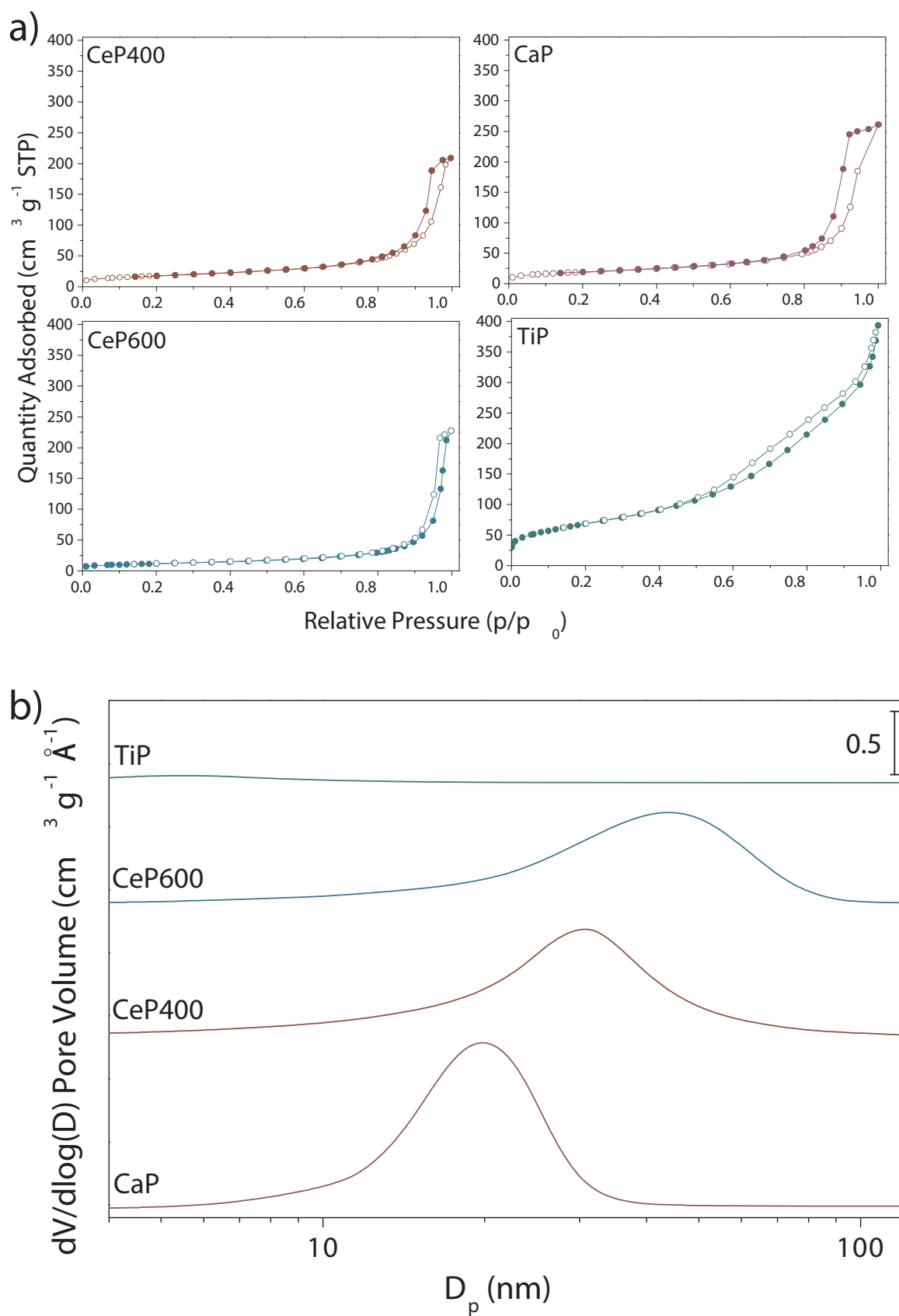


Fig. 2. a) Nitrogen adsorption/desorption isotherms and b) BJH pore size distribution of the supports after calcination.

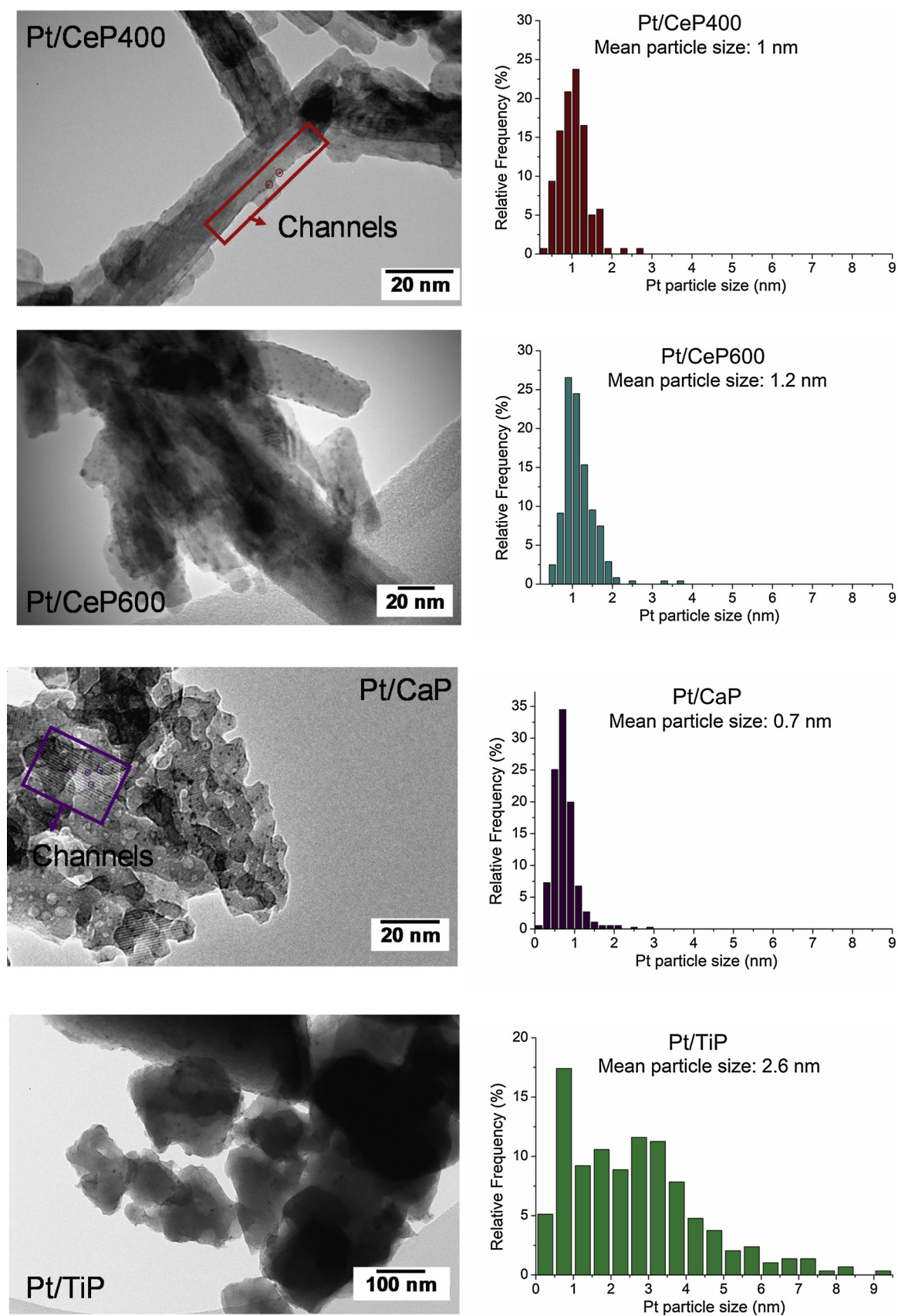


Fig. 3. TEM micrographs and particle size distribution of the prepared catalysts.

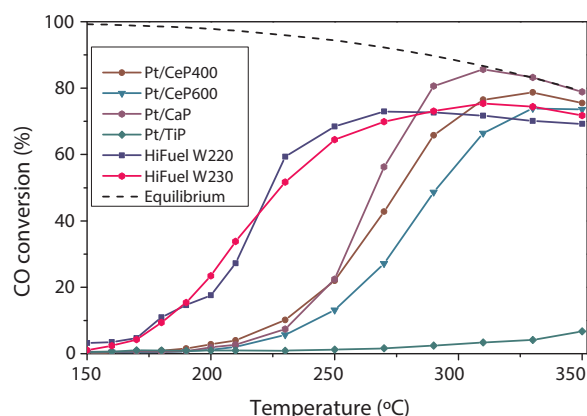


Fig. 4. CO conversion of phosphate-supported Pt catalysts and commercial catalysts as a function of the reaction temperature under a feed-stream containing 7% CO, 9% CO₂, 30% H₂O, 50% H₂ and 4% N₂. WGS equilibrium curve is also presented.

catalytic performance of the evaluated solids decreases in the order: Pt/CaP > Pt/CeP400 > Pt/CeP600 > Pt/TiP. Whereas the catalyst Pt/CaP reaches the equilibrium conversion at 310 °C, those supported on CeP achieve it at 350 °C, and the Pt/TiP catalyst presents a limited catalytic activity, with a CO conversion value lower than 10% at 350 °C. This result could be attributed to the mean Pt particle size [47] in every sample as well as to the interaction of the support with the water molecule during the reaction, directly related with the pore size and volume of each support as confirmed by the N₂ physisorption results. Considering the narrow Pt particle size range in these catalysts, differences in catalytic activity seem more dependent of the supports influence in this particular case. The trend followed by the Pt catalysts indicates that supports with structural channels, rather those supported on CaP or CeP400, lead to an enhancement of the catalytic behavior. Considering that CO₂ and H₂ are potential reactants for the methanation reaction, it has been generally reported that their presence induces a negative effect on the WGS catalytic activity [48]. However, no methane was detected at the reactor outlet with the studied phosphate-supported catalysts. The catalytic activity of Cu-based LT (HiFuel W220) and MT (HiFuel W230) WGS commercial catalysts (Alfa Aesar™) is shown for comparison. The commercial catalysts exceed the activity of the Pt/TiP catalyst in all the temperature range evaluated, and those of the remaining solids in the temperature range between 150 and 290 °C. However, from 310 °C, the catalysts Pt/CaP and Pt/CeP400 exceed the CO conversion achieved by the commercial catalysts, whereas the system Pt/CeP600 becomes more active than the catalyst HiFuel W230 and equal to the catalyst HiFuel W220 from 330 °C. Furthermore, none of the commercial catalysts reach the equilibrium conversion in the evaluated conditions, in contrast to the CaP and CeP supported catalysts. These results point out the suitability of the studied phosphate-based systems for the WGS reaction, particularly those containing channels, that is CaP and CeP400.

A correlation between the catalysts pore volume and the temperature at which they reach a particular value of CO conversion value is shown in Fig. 5. Given that the description of the porosity of Pt/TiP is not representative of the real characteristics of the material, which presents mainly micropores, this correlation is not presented for this catalyst. However, it exists a clear connection between the mesopore volume of the remaining catalysts and their catalytic activity, demonstrating that an increasing mesopores population in the solid gives place to a decrease of the temperature at which they reach a certain conversion value. Whereas the catalyst Pt/CeP600, with a lower pore volume, requires higher temperatures, the catalysts whose supports present structural channels, and hence a superior pore volume, lead to an improvement of the catalytic activity, which is consistent considering

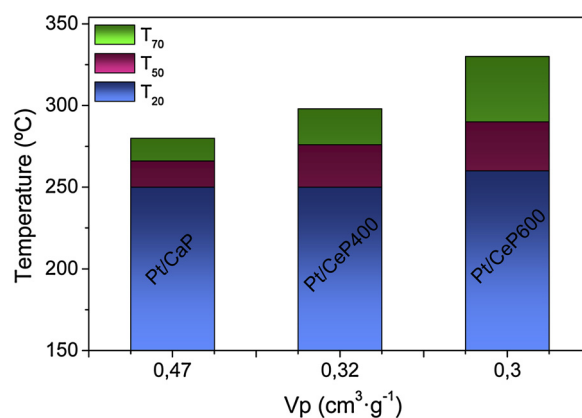


Fig. 5. Temperature at which Pt catalysts reach a 20 (T₂₀), 50 (T₅₀) and 70% (T₇₀) of CO conversion as a function of the pore volume of the catalysts.

that the porosity of the support seems to influence the interaction of the catalyst with the water molecule and consequently the availability of water during the WGS reaction [21].

Water adsorption experiments (10% H₂O/Ar) followed by DRIFTS and mass spectrometry were carried out in order to understand the influence of the water-support interactions on the WGS catalytic performance. DRIFT spectra of the evaluated supports after the activation treatment are presented in Fig. 6 and assignment of the vibration bands are summarized in Table 2. Every support present bands in the OH stretching region (Fig. 6a), indicating the presence of structural OH groups, as well as bands corresponding to the P=O stretching mode (Fig. 6b) [49,50]. Although the solid TiP present low IR activity, weak

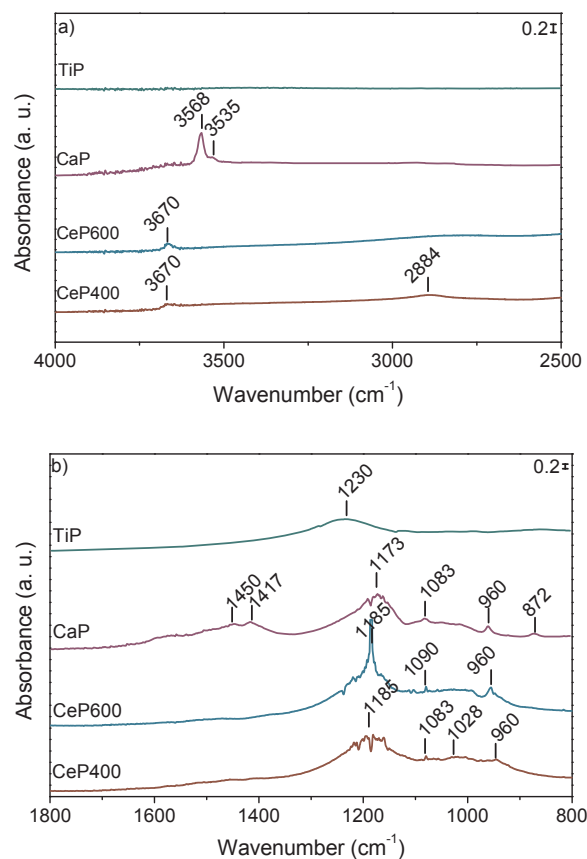


Fig. 6. DRIFT spectra of the studied supports after the activation treatment under 10% H₂/Ar, taken at 150 °C under Ar atmosphere, a) 4000–2500 and b) 1800–800 cm^{−1} spectral regions.

Table 2
Assignment of the supports vibration modes after the activation treatment.

Solid	Band frequency (cm ⁻¹)	Assignment
CeP400	5319	Water combination bands $\nu + \delta(\text{H}_2\text{O})$
CeP600	5259	
CaP	5345	
TiP	–	
CeP400	3670	OH stretching
CeP600	3670	
CaP	3568	
TiP	3535	
	3740 (vw)	
CeP400	2884	P–OH stretching of acid ortophosphates
CeP and CaP	2400–2100	Overtone and combination bands of PO ₄ ³⁻ vibrations
TiP	–	P=O stretching
CeP400	1185	
CeP600	1185	
CaP	1173	
TiP	1230	
CeP400	1028	P–O asymmetric stretching ν_3 (P–O)
CeP600	1090	
CaP	1016–1083	
TiP	–	
CeP and CaP	960	P–O symmetric stretching ν_1 (P–O)
CaP	1448, 1417, 872	
		CO ₃ ²⁻ vibrations

bands in these regions can be intuited. The shift of the P=O stretching in the solid TiP towards higher wavenumbers is related to the deformation of the P=O bonds by the Ti–O environment [41]. Additional phosphate vibration modes are not observed in this solid, which is consistent with the loss of phosphorous induced during the calcination treatment.

The solids CeP400 and CeP600 show a band at 3670 cm⁻¹ ascribed to surface –OH groups. Bands in the 900–1100 cm⁻¹ range, corresponding to the symmetric P–O stretching (ν_1) and asymmetric P–O stretching modes (ν_3) are also observed, as well as a group of bands in the 2100–2400 cm⁻¹ range (not shown), ascribed to overtone and combination bands of the phosphate vibrations [51]. Regarding the solid CeP400, a band at 2884 cm⁻¹, attributed to the P–OH stretching mode characteristic of acid ortophosphates (PO₄³⁻ + H₂O) is also observed [21,49].

Contrary to the CeP supports, the solid CaP presents several bands in the –OH stretching region. The band at 3568 cm⁻¹ has been attributed to the stretching vibration of OH ions on lattice sites of the hydroxyapatite structure [38,52,53], whereas the presence of carbonate groups in the structure could also explain the appearance of a shoulder at 3535 cm⁻¹, previously attributed to surface OH groups locally perturbed by the presence of CO₃²⁻ groups [53]. Additionally a series of very weak bands at higher wavenumbers are observed, which have been assigned previously to either surface Ca(OH)₂ or surface P–OH groups. Particularly the weak band at about 3660 cm⁻¹ could appear due to the presence of P–OH groups belonging to surface acidic phosphate ions HPO₄²⁻, since a band at this frequency has been observed in

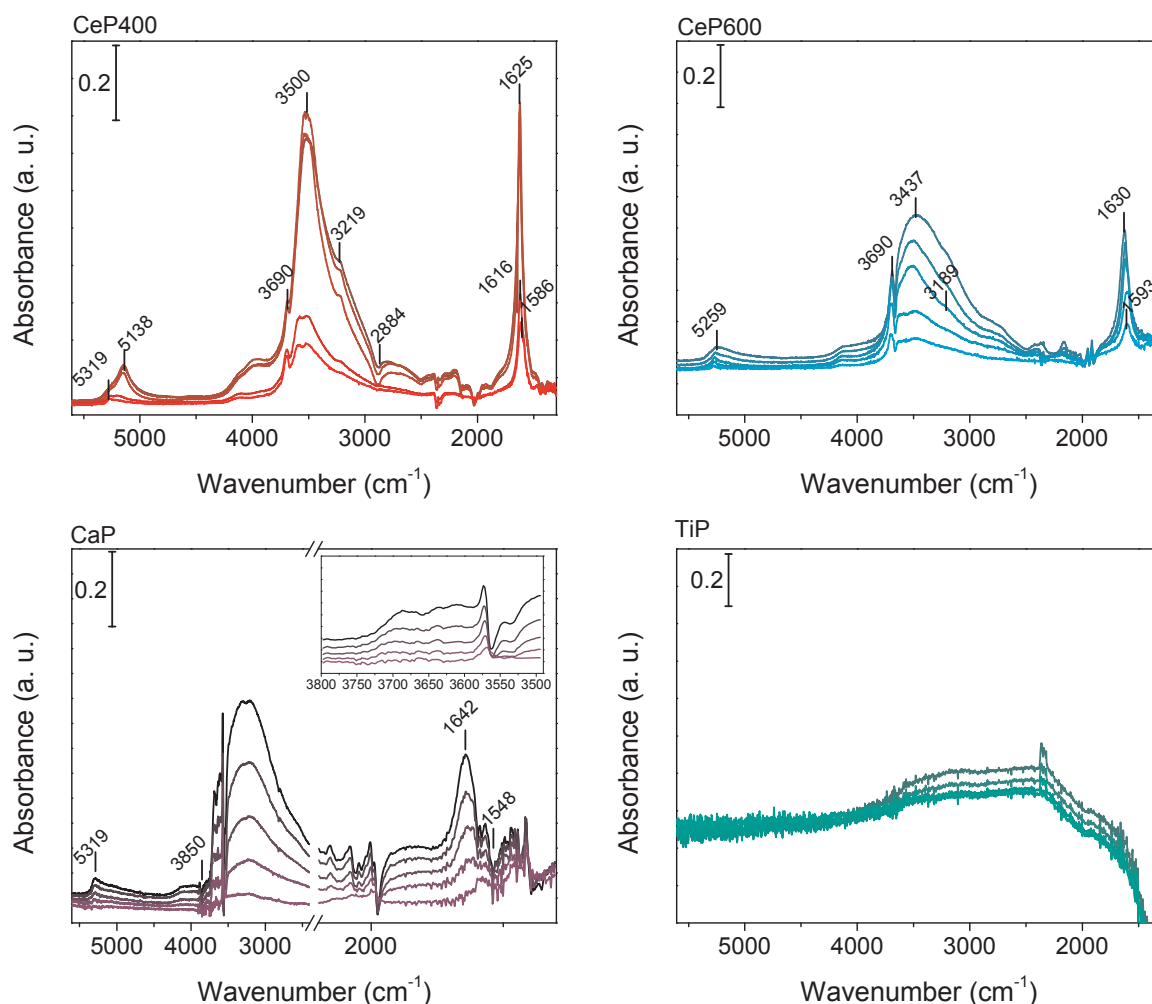


Fig. 7. Evolution of the difference spectra of the supports during the adsorption of 10% H₂O/Ar, from 150 °C (top) to 350 °C (bottom).

phosphoric acid impregnated silica gels [52,54]. Bands in the 900–1100 cm^{-1} region are also observed considering the presence of phosphate groups. Both the differences on the vibration frequency values and the number of bands in this region indicate different degree of distortion of the PO_4^{3-} tetrahedra as a consequence of the phosphate group environment in every solid [21,51]. As in the CeP supports, an additional set of bands attributed to overtones and combination bands of the phosphate group appears in the 2100–2400 cm^{-1} range [51]. Hydroxyapatites are characterized by the substitution of OH^- or PO_4^{3-} groups by CO_3^{2-} groups, giving rise to the so called type A and type B substitution respectively [55]. Therefore, vibrations corresponding to the CO_3^{2-} group are present. A-type carbonate species in apatite structures are characterized by absorption bands at 1545 and 1450 cm^{-1} , corresponding to the asymmetric and symmetric stretching respectively, and a singlet at 880 cm^{-1} , whereas the B-type carbonate species are expected at 1455, 1410 and 875 cm^{-1} . In our sample, two intense bands at 1417 and 1448 cm^{-1} are observed, as well as a singlet at 872 cm^{-1} , which allows to conclude that a type B substitution has taken place in this solid. This result is in agreement with the previously described band at 3535 cm^{-1} , related to the presence of carbonates.

The behavior of the surface species in the presence of water was analyzed through the monitoring of the water adsorption experiments. Difference spectra of the supports (taking the spectra after the activation treatment as reference) are presented in Fig. 7. All the evaluated supports present bands between 3500 and 2500 cm^{-1} characteristics of adsorbed molecular water. These bands are particularly weak in the support TiP, which shows the low affinity of water by this support and explains the low activity of the Pt/TiP catalyst on the WGS reaction. Although this support presents the greatest specific surface area value, the loss of phosphorous and the absence of mesopores in its structure suppose a poor interaction with the water molecules.

The spectra of CeP400 and CeP600 show the growth of bands at ca. 5300 cm^{-1} corresponding to water combination modes ($\nu + \delta(\text{H}_2\text{O})$), indicating a great affinity of both solids with water in its molecular form. Additionally, these supports present a band in this region at relatively low frequency ($\sim 5200 \text{ cm}^{-1}$), which points out the presence of H-bonded H_2O species [56], as well as a weak and broad band about 4000 cm^{-1} , where combination modes of the $-\text{OH}$ groups ($\nu + \delta(\text{OH})$) appear. A negative band corresponding to the $-\text{OH}$ stretching modes (3670 cm^{-1}) is observed in the presence of water, thus these $-\text{OH}$ groups are participating in the hydrogen bonding. At the same time, a band at 3690 cm^{-1} appears, attributed to $-\text{OH}$ groups belonging to the water molecule, since this band is contributing to the combination bands at 5318 cm^{-1} and 5259 cm^{-1} for CeP400 and CeP600, respectively. The observation of the H–O–H bending mode ($\delta_{\text{H-O-H}}$) region allows to determine also the type of interaction between the water molecule and the surface. Since the water molecule is amphoteric, it is able to interact with both acidic surface sites (through the lone pair electrons of the oxygen atom) and with basic sites (through the formation of hydrogen bonding). When the interaction occurs via hydrogen bonding, the $\delta_{\text{H-O-H}}$ mode shifts to higher wavenumbers while the interaction via the oxygen atom produces a shift of the $\delta_{\text{H-O-H}}$ mode towards lower wavenumbers [56–58]. According to that, the water in the solids CeP400 and CeP600 are interacting through hydrogen bonding, due to the high H–O–H bending mode frequencies at 1625 and 1630 cm^{-1} respectively. CeP400 spectrum shows also a band at 1586 cm^{-1} as the temperature increases. Falk [58] found a relationship between the $\delta_{\text{H-O-H}}$ frequency shift and the formal charge of the cation with which the water molecules were interacting. For the cation Ce^{3+} this value would be found at ca. 1532 cm^{-1} , a value much lower than that found in our sample, thus this vibration mode has been assigned to the water present in the structural channels of the rhabdophane-type phase of CePO_4 [21]. Simultaneously to the growing of the water-related modes, the intensity of the overtone and combination bands of the phosphate groups (2100–2400 cm^{-1}) decrease in both solids, which indicates that the water molecule is interacting with the phosphate

groups. In CeP400 and CeP600, water seems to remain as molecular water in all the temperature range, pointing out that CeP supports present a diffusion mechanism, meaning that the proton transport is assisted by the translational dynamics of the water molecule [23,59].

The spectrum of the support CaP presents also a combination band of the water modes (5319 cm^{-1}), but its intensity is lower than that of the supports CeP. In addition, a series of growing bands appear in the 3750–3600 cm^{-1} range (inset Fig. 7) when water is adsorbed, denoting the generation of new $-\text{OH}$ groups and thus suggesting the ability of the hydroxyapatite for dissociating the water molecule, in contrast to the behavior showed by the CeP supports, where water species remain as molecular water [21]. As occurring in the solids CeP, a decrease in intensity of the overtone and combination bands of the phosphate group occurs, indicating the participation of the phosphate group in the interaction with water. Regarding the $\delta_{\text{H-O-H}}$ region, the spectrum shows two different contributions, one at 1642 cm^{-1} , corresponding to the bending mode of hydrogen-bonded species and another one at 1568 cm^{-1} . The average value of the $\delta_{\text{H-O-H}}$ mode interacting with a cation with charge 2+ should appear at 1560 cm^{-1} [58], close to the value found for this mode in the CaP spectrum. Consequently, this vibration could be assigned to that of the water molecules interacting via the lone electron pair of oxygen with the Ca^{2+} ions of the hydroxyapatite structure. This band remains even at 350 °C, exposing that this interaction is stronger than that via hydrogen bonding. This result allows to conclude that a Grotthuss mechanism could take place in the support CaP, i. e., the water molecules show pronounced local dynamics but they stay at their sites, being the protons transferred within hydrogen bonds from one molecule to another.

Liu et al. [60] have demonstrated that proton conduction properties can be tuned by controlling the crystal structure, porous network and chemical functionality of the conductor solids, thus, the differences observed in the studied phosphate-type supports can be ascribed to the differences in their crystallographic structure and porosity.

The evolution of the relative intensity of the mass-on-charge (m/z) 18 during the water adsorption experiments, shown in Fig. 8, is in agreement with the results described above. Water retention capacity of the evaluated supports decreases in the order: CaP > CeP400 > CeP600 > TiP, which coincides with the trend followed by the corresponding catalysts on the WGS reaction. The support CaP shows an excellent water adsorption capacity, being able to greatly retain the water in the whole temperature range evaluated. This fact can be attributed to the interaction of the water molecule not only with the phosphate and $-\text{OH}$ groups but also with the Ca^{2+} ions, as proved by DRIFTS. This result is in agreement with previous studies, which have demonstrated that calcium hydroxyapatite interacts strongly with the water molecule through electrostatic/hydrogen bonding with the Ca^{2+} and phosphate ions of the apatite surface. Furthermore, the charge

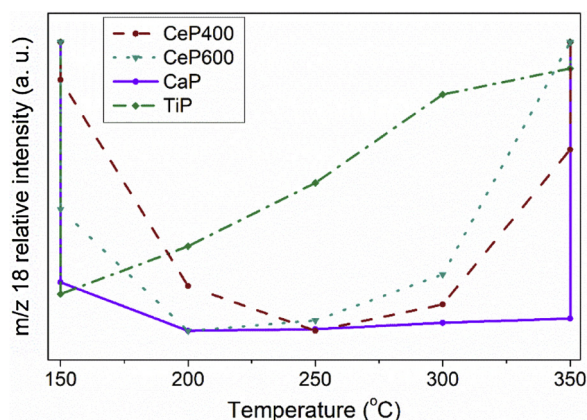


Fig. 8. Evolution of the mass-on-charge (m/z) 18 as a function of the temperature during the adsorption of 10% $\text{H}_2\text{O}/\text{Ar}$.

density on the Ca^{2+} ions is more localized than on the phosphate groups in the presence of water, provoking a dramatical decrease on the water molecule mobility in the proximity of the apatite surface and thus favoring the retention of water on the structure even at high temperatures [61–63]. This fact added to the water dissociation ability of CaP allows a superior enhancement of the WGS catalytic performance. The support CeP400, however, reaches a maximum adsorption capacity at 250 °C, which decreases when this temperature is exceeded. As previously reported [21], the hexagonal structure of CePO_4 has demonstrated a great interaction ability with the water molecule that has been attributed to the interaction of the latter with the phosphate groups of the support and the influence of their structural –OH groups. Since this support interacts with the water molecule uniquely by hydrogen bonding with the phosphate groups of the support and it is unable to dissociate the water molecule, it seems reasonable its lower catalytic performance. In addition, considering that the support CaP contains a greater pore volume than CeP400, the interaction of water with the channels of this solid is favored. The support CeP600 shows a great affinity for water, although its adsorption capacity starts to decrease at 200 °C and is lower than that of CeP400 in all the temperature range. In spite of the interaction of the surface phosphate groups of the monoclinic phase of CePO_4 with the water molecule, the absence of the structural channels present in the hexagonal phase gives rise to a diminishing of the strength of this interaction. Finally, the support TiP presents a strong adsorption of water at 150 °C, which decreases drastically while the temperature increases. This fact could be attributed to the loss of phosphorous in this support during the calcination procedure and the subsequent impossibility of the water molecule to interact with the phosphate groups. Thus, the water retention capacity of the supports is directly related with the catalytic trend observed for the Pt catalysts in the WGS reaction and with the selectivity of the reaction. These results evidence the fundamental role of the water availability for an enhanced WGS catalytic performance, demonstrating that the WGS reaction could be improved through the modulation of the structural characteristics of the employed phosphate-type supports.

4. Conclusions

A series of phosphate-based compounds containing Ca, Ce and Ti have been used as supports for Pt catalysts and evaluated in the WGS reaction. Considering that the availability of water plays a fundamental role in the WGS reaction mechanism, the structure and water adsorption capacity of these supports have been related to the WGS catalytic performance. Results show that catalytic activity decreases in the order: $\text{Pt/CaP} > \text{Pt/CeP400} > \text{Pt/CeP600} > \text{Pt/TiP}$. Supports containing structural channels, that is CaP and CeP400, favor the interaction with water, although different mechanisms of interaction have been observed between both supports. CaP dissociates the water molecule, presenting the so-called “Grotthuss” mechanism. In addition, the water interaction takes place via hydrogen bonding with the phosphate groups and via strong electrostatic interaction with the Ca^{2+} ion, which explains the superior catalytic activity of the Pt/CaP system. On the other hand, CeP400 retains water in its molecular form, thus presenting a diffusion mechanism. In this case, the water molecule is interacting via hydrogen bonding with the phosphate groups but not with the Ce^{3+} ion, and consequently giving rise to a relative decrease of the catalytic activity of the catalyst. When channels are not present in the phosphate structure, as occurring in the support CeP600, the interaction of water with the phosphate groups is weakened and thus the catalytic activity decreases. Finally, the support TiP experienced a loss of phosphorous during the calcination procedure, decreasing the surface phosphate population and consequently, the interaction with the water molecule and the WGS catalytic activity. These results expose that phosphate-type compounds constitute appropriate supports for WGS catalysts, allowing to enhance their interaction with the water molecule during the reaction through the tuning of their surface and structural

properties.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:<https://doi.org/10.1016/j.apcatb.2018.12.022>.

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